



REFEX INDUSTRIES LTD.

1/171, Old Mahabalipuram Road,
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Material Safety Data Sheet(MSDS)

Product ID: R 410A

=====COMPOSITION/INFORMATION ON INGREDIENTS=====

Ingredients Name	CAS Number	%
PENTAFLUOROETHANE (HFC-125)	354-33-6	50
DIFLUOROMETHANE (HFC-32)	75-10-5	50

=====HAZARDS IDENTIFICATION=====

Potential Health Effects

Inhalation of high concentrations of vapor is harmful and may cause heart irregularities, unconsciousness, or death. Intentional misuse or deliberate inhalation may cause death without warning. Vapor reduces oxygen available for breathing and is heavier than air. Liquid contact can cause frostbite.

At flame temperatures, this material can decompose to hydrogen fluoride which can be lethal at much lower concentrations.

HUMAN HEALTH EFFECTS:

Overexposure to the vapors by inhalation may include temporary nervous system depression with anesthetic effects such as dizziness, headache, confusion, incoordination, and loss of consciousness. Higher exposures to the vapors may cause temporary alteration of the heart's electrical activity with irregular pulse, palpitations, or inadequate circulation. Gross overexposure may be fatal. Skin contact with the liquid may cause frostbite.

Individuals with preexisting diseases of the central nervous or cardiovascular system may have increased susceptibility to the toxicity of increased exposures.

Carcinogenicity Information

None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

=====FIRST AID MEASURES=====

First Aid

INHALATION

If inhaled, immediately remove to fresh air. Keep person calm. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

SKIN CONTACT

Flush area with lukewarm water. Do not use hot water. If frostbite has occurred, call a physician.

EYE CONTACT

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician.

INGESTION

Ingestion is not considered a potential route of exposure.

Notes to Physicians

THIS MATERIAL MAY MAKE THE HEART MORE SUSCEPTIBLE TO ARRHYTHMIAS.

Catecholamines such as adrenaline, and other compounds having similar effects, should be reserved for emergencies and then used only with special caution.

=====FIRE FIGHTING MEASURES=====

Flammable Properties

Flash Point : Will not burn

Flammable limits in Air, % by Volume

LEL : Not applicable

UEL : Not applicable

Fire and Explosion Hazards:

Cylinders may rupture under fire conditions. Decomposition may occur.

Contact of welding or soldering torch flame with high concentrations of refrigerant can result in visible changes in the size and color of torch flames. This flame effect will only occur in concentrations of product well above the recommended exposure limit, therefore stop all work and ventilate to disperse refrigerant vapors from the work area before using any open flames.

Potential combustibility:

R410A is not flammable at temperatures up to 100 deg C (212 deg F) at atmospheric pressure. However, mixtures of R410A with high concentrations of air at elevated pressure can become combustible at ambient temperature. As the temperature of the mixture is increased, lower pressure (but still greater than atmospheric pressure) can create the same effect. Therefore, R410A should not be mixed with air under pressure for leak testing or other purposes.

In general, R410A should not be used or allowed to exist with high concentrations of air above atmospheric pressure.

Extinguishing Media :

As appropriate for combustibles in area.

Fire Fighting Instructions

Cool cylinder with water spray or fog. Self-contained breathing apparatus (SCBA) is required if cylinders rupture and contents are released under fire conditions. Water runoff should be contained and neutralized prior to release.

=====ACCIDENTAL RELEASE MEASURES=====

Safeguards (Personnel)

NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up.

Accidental Release Measures

Ventilate area, especially low or enclosed places where heavy vapors might collect. Extinguish open flames. Use self-contained breathing apparatus (SCBA) for large spills or releases. Eliminate electrical sources.

=====HANDLING AND STORAGE=====

Handling (Personnel)

Avoid breathing vapor. Avoid liquid contact with eyes and skin. Use with sufficient ventilation to keep employee exposure below recommended limits. See Fire and Explosion Data section.

Storage

Clean, dry area. Do not heat above 52 deg C (125 deg F).

=====EXPOSURE CONTROLS/PERSONAL PROTECTION=====

Engineering Controls

Avoid breathing vapors. Avoid contact with skin or eyes.

Use with sufficient ventilation to keep employee exposure below the recommended exposure limit. Local exhaust should be used if large amounts are released. Mechanical ventilation should be used in low or enclosed places. **Personal Protective Equipment**

Impervious gloves should be used to avoid prolonged or repeated exposure. Chemical splash goggles should be available for use as needed to prevent eye contact. Under normal manufacturing conditions, no respiratory protection is required when using this product provided exposure is maintained at or below occupational limits. Self-contained breathing apparatus (SCBA) is required if a large release occurs.

Exposure Guidelines

Applicable	Exposure	Limits
PENTAFLUOROETHANE (HFC-125)		
PEL (OSHA)		: None Established
TLV (ACGIH)		: None Established
AEL		: 1000 ppm, 8 & 12 Hr. TWA
WEEL (AIHA)		: 1000 ppm, 4900 mg/m ³ , 8 Hr. TWA
DIFLUOROMETHANE (HFC-32)		
AEL		: 1000 ppm, 8 & 12 Hr. TWA
WEEL (AIHA)		: 1000 ppm, 8 Hr. TWA

=====PHYSICAL AND CHEMICAL PROPERTIES=====

Physical Data

Appearance: Clear, colorless liquid and vapor

Physical State: Gas at ambient temperatures

Molecular Weight: 72.6

Chemical Formula: CH₂F₂/CHF₂CF₃

Odor: Faint ethereal odor

Specific Gravity (water = 1.0): 1.08 @ 21.1°C (70°F)

Solubility In Water (weight %): Unknown

PH: Neutral

Boiling Point: -48.5°C (-55.4°F)

Freezing Point: Not determined

Vapor Pressure: 215.3 psia @ 70°F

490.2 psia @ 130°F

Vapor Density (air = 1.0): 3.0

Evaporation Rate: >1 COMPARED TO: CC14 = 1
% Volatiles: 100
Flash Point: Not applicable

=====STABILITY AND REACTIVITY=====

Chemical Stability

Material is stable. However, avoid open flames and high temperatures.

Incompatibility with Other Materials

Incompatible with active metals, alkali or alkaline earth metals--powdered Al, Zn, Be, etc.

Decomposition

Decomposition products are hazardous. This material can be decomposed by high temperatures (open flames, glowing metal surfaces, etc.) forming hydrofluoric acid and possibly carbonyl fluoride. These materials are toxic and irritating. Contact should be avoided.

Polymerization

Polymerization will not occur.

Other Hazards

Decomposition : Decomposition products are hazardous.

This material can be decomposed by high temperatures (open flames, glowing metal surfaces, etc.) forming hydrofluoric acid, and possibly carbonyl halides.

=====TOXICOLOGICAL INFORMATION=====

Animal Data

The blend is untested.

HFC-125

Inhalation 4-hour ALC: >709,000 ppm in rats

Single exposure to high doses caused: Lethargy. Labored breathing. Weak cardiac sensitization, a potentially fatal disturbance of heart rhythm caused by a heightened sensitivity to the action of epinephrine.

Lowest-Observed-Adverse-Effect-Level for cardiac sensitization: 100,000 ppm.

Repeated exposure caused: No significant toxicological effects.

No-Observed-Adverse-Effect-Level (NOAEL): 50,000 ppm

ADDITIONAL TOXICOLOGICAL EFFECTS:

No animal data are available to define the following effects of this material: carcinogenicity, reproductive toxicity.

In animal testing this material has not caused developmental toxicity. Tests have shown that this material does not cause genetic damage in bacterial or mammalian cell cultures, or in animals. This material has not been tested for its ability to cause permanent genetic damage in reproductive cells of mammals (not tested for heritable genetic damage).

HFC-32

Inhalation 4 hour-ALC: > 520,000 ppm in rats

Single exposure caused: Lethargy. Spasms. Loss of mobility in the hind limbs. Other effects include weak cardiac sensitization, a potentially fatal disturbance of heart rhythm caused by a heightened sensitivity to the action of epinephrine. 250,000 ppm.

Repeated exposure caused pathological changes of the lungs, liver, spleen, kidneys. In more recent studies repeated exposure caused: No significant toxicological effects.

No-Observed-Effect-Level (NOEL): 49,100 ppm.

No animal data are available to define the following effects of this material: carcinogenicity, reproductive toxicity.

Animal data show slight toxicity but only at exposure levels producing other toxic effects in the adult animal.

Tests have shown that this material does not cause genetic damage in bacterial or mammalian cell cultures, or in animals. This material has not been tested for its ability to cause permanent genetic damage in reproductive cells of mammals (not tested for heritable genetic damage).

=====DISPOSAL CONSIDERATIONS=====

Waste Disposal

Comply with Federal, State, and local regulations. Reclaim by distillation or remove to a permitted waste disposal facility.

=====TRANSPORTATION INFORMATION=====

Shipping Information

DOT/IMO

Proper Shipping Name : LIQUEFIED GAS, N.O.S.
(PENTAFLUOROETHANE AND DIFLUOROMETHANE)

Hazard Class : 2.2

UN No. 3163

DOT/IMO Label : NONFLAMMABLE GAS

Shipping Containers: Tank Cars, Cylinders, Ton Tanks

Refex Industries Limited

Issuing Date: 19/01/2023

Revision Date: 19/01/2026

=====OTHER INFORMATION=====

NFPA, NPCA-HMIS

NPCA-HMIS Rating

Health 1

Flammability 0

Reactivity 1

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