



REFEX INDUSTRIES LTD.

1/171, Old Mahabalipuram Road,
Thiruporur-603110, Chengalpatt District
Phone: +91 44 4997 1260

Product ID: R32

Material Safety Data Sheet(MSDS)

=====CHEMICAL PRODUCT/COMPANY IDENTIFICATION=====

Material Identification

CAS Number : 75-10-5
Formula : CH₂F₂
CAS Name : DIFLUOROMETHANE
Tradenames and Synonyms: HFC-32

Company Identification

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===== COMPOSITION/INFORMATION ON INGREDIENTS =====

Components

Material	CAS Number	%
METHANE, DIFLUORO- (HFC-32)	75-10-5	100

=====HAZARDS IDENTIFICATION=====

Potential Health Effects

INHALATION

Gross overexposure may cause: Central nervous system depression with dizziness, confusion, incoordination, drowsiness or unconsciousness. Irregular heart beat with a strange sensation in the chest, "heart thumping", apprehension, lightheadedness, feeling of fainting, dizziness, weakness, sometimes progressing to loss of consciousness and death. Suffocation, if air is displaced by vapors.

SKIN CONTACT

Immediate effects of overexposure may include: Frostbite, if liquid or escaping vapor contacts the skin. Significant skin permeation, and systemic toxicity, after contact appears unlikely. There are no reports of human sensitization.

Carcinogenicity Information

None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

=====FIRST AID MEASURES=====

First Aid

INHALATION

If inhaled, immediately remove to fresh air. Keep person calm. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

SKIN CONTACT

Flush area with lukewarm water. Do not use hot water. If frostbite has occurred, call a physician.

EYE CONTACT

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician.

INGESTION

Ingestion is not considered a potential route of exposure.

Notes to Physicians

Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, should only be used with special caution in situations of emergency life support.

=====FIRE FIGHTING MEASURES=====

Flammable Properties

Flash Point	: Not determined
Flammable limits in Air, % by Volume	
LEL	14
UEL	31
Autoignition	: 648 C (1198 F)

Fire and Explosion Hazards:

Flammable. Cylinders are equipped with temperature and pressure relief devices but still may rupture under fire conditions. Use water spray to cool cylinders and tanks.

Extinguishing Media

Water Spray, Water Fog, Dry Chemical. "Alcohol" Foam. Carbon Dioxide (CO₂).

Fire Fighting Instructions

Keep container cool with water spray. If gas exiting container ignites, stop flow of gas. Do not put out the fire unless leak can be stopped immediately. Self-contained breathing apparatus (SCBA) is required if containers rupture and contents are released under fire conditions.

=====ACCIDENTAL RELEASE MEASURES=====

Safeguards (Personnel)

NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up.

Accidental Release Measures

If a spill can cause a concentration in excess of 1,000 ppm, turn off valves and ignition sources. Evacuate area. Ventilate area, especially low or enclosed places where heavy vapors might collect.

Wear self-contained breathing apparatus (SCBA).

If this product is released and not recovered, or is recovered as a waste for treatment or disposal, the CERCLA Reportable Quantity is 100 lbs. (release of an unlisted Hazardous Waste characteristic of ignitability).

=====HANDLING AND STORAGE=====

Handling (Personnel)

Avoid breathing high concentrations of vapors. Avoid liquid contact with skin or eyes.

Use with sufficient ventilation to keep employee exposure below recommended limits. Lines and equipment which will contain HFC-32 should be pretested with nitrogen using soapy water to detect leaks.

Storage

Clean, dry area. Do not heat above 52 deg C (125 deg F).

=====EXPOSURE CONTROLS/PERSONAL PROTECTION=====

Engineering Controls

Normal ventilation for standard manufacturing procedures is generally adequate. Local exhaust should be used when large amounts are released. Mechanical exhaust should be used in low or enclosed places. Ground all equipment and cylinders before use. Use explosion-proof electrical equipment rated Class I, Group D in Division 1 locations. In Division 2 locations, all spark-producing electrical equipment must be explosion-proof and rated Class I, Group D. Non-sparking motors need not be explosion-proof.

Personal Protective Equipment

Impervious gloves and chemical splash goggles should be worn when handling the liquid. Under normal manufacturing conditions, no respiratory protection is required when using this product. Self-contained breathing apparatus (SCBA) is required if a large release occurs.

Exposure Guidelines

Exposure Limits

R32

AEL : 1000 ppm, 8 & 12 Hr. TWA

WEEL (AIHA) : 1000 ppm, 8 Hr. TWA

=====PHYSICAL AND CHEMICAL PROPERTIES=====

Physical Data

Boiling Point	: -51.7 C (-61.1 F)
Vapor Pressure	: 248 psia at 25 deg C (77 deg F)
Vapor Density	: 1.85 (Air = 1.0) at 25 deg C (77 deg F)
Freezing Point	: -136 C (-213 F)
% Volatiles	: 100 WT%
Solubility in Water	: 0.44 WT% @ 25 C (77 F) (248 psia)
Odor	: Slight ethereal
Form	: Gas
Color	: Clear, colorless

Liquid Density : 0.958 g/cc at 25 deg C (77 deg F)

=====STABILITY AND REACTIVITY=====

Chemical Stability

Material is stable. However, avoid open flames and high temperatures.

Incompatibility with Other Materials

Incompatible with alkali or alkaline earth metals- powdered Al, Zn, Be, etc.

Polymerization

Polymerization will not occur.

Other Hazards

Decomposition : Decomposition products are hazardous.

This material can be decomposed by high temperatures (open flames, glowing metal surfaces, etc.) forming hydrofluoric acid and possibly carbonyl fluoride.

=====TOXICOLOGICAL INFORMATION=====

Animal Data

EYE: This material has not been tested for eye irritation.

SKIN: LD50: No information found.

This material has not been tested for skin irritation or sensitization.

INGESTION: LD50: No information found.

INHALATION: 4 hour, ALC, rat: > 520,000 ppm (Very low toxicity).

Single exposure caused: Lethargy. Spasms. Loss of mobility in the hind limbs. Other effects include: Weak cardiac sensitization, a potentially fatal disturbance of heart rhythm caused by a heightened sensitivity to the action of epinephrine. 250,000 ppm.

Repeated exposure caused: Pathological changes of the lungs, liver, spleen, kidneys. In more recent studies repeated exposure caused: No significant toxicological effects.

No-Observed-Effect-Level (NOEL): 49,100 ppm.

CARCINOGENIC, DEVELOPMENTAL, REPRODUCTIVE, MUTAGENIC EFFECTS:

No animal data are available to define the following effects of this material: carcinogenicity, reproductive toxicity. Animal data show slight fetotoxicity but only at exposure levels producing other toxic effects in the adult animal. Tests have shown that this material does not cause genetic damage in bacterial or mammalian cell cultures, or in animals. This material has not been tested for its ability to cause permanent genetic damage in reproductive cells of mammals (not tested for heritable genetic damage).

=====DISPOSAL CONSIDERATIONS=====

Waste Disposal

Reclaim by distillation, incinerate or remove to a permitted waste facility. Comply with Federal, State, and local regulations.

This product may be an RCRA Hazardous Waste on disposal due to the ignitability characteristic.

=====TRANSPORTATION INFORMATION=====

Shipping Information

DOT/IMO/IATA

Proper Shipping Name : Difluoromethane

Hazard Class : 2.1

UN No. 3252

DOT/IMO Label : Flammable Gas

Shipping Containers Cylinders, Ton Tanks

=====OTHER INFORMATION=====

NFPA, NPCA-HMIS NPCA-

HMIS Rating

Health 1

Flammability 4 Reactivity 1

Personal Protection rating to be supplied by user depending on use conditions.

Refex Industries Limited

Issuing Date: 19/01/2023

Revision Date: 19/01/2026

The data in this Material Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material or in any process.

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